



Kömmerling Prüfbericht / Test-Report EN 10204

Konformitätserklärung / Certificate of Conformity / Certificato di Conformità

Chargen-Nr. / Batch-No. / No di lotto: 20360

Produktionsmonat / Month of production / mese di produzione: Juli 2022

Lieferschein / Delivery Note / Bolla consegna: 9005185

Menge / Quantity / Quantità: 10,000 ST - 3.553,000 KG

Bestellnummer / Order no. / Codice ordine: Fadasa

Warenempfänger / Consignee / destinatario:
Fadasa S.A. / Silvota (Llanera)

Product: GD 116 LV A-Comp.

It is hereby certified that the above mentioned batch conforms to the following specifications. All test-values of this batch have been within the specified tolerances after production.

1. Peel test alu/glass, 24 h standard reference atmosphere 23/50-2 DIN 50014 (*)	breakage cohesive	100086
2. Peel test alu/glass, 24 h high humidity 50+ -3/100-5 DIN 50015 (*)	breakage cohesive	100086
3. Slump test A Comp.	= < 2,5 mm	100121
4. Viscosity , Brookfield HAT	2400 ± 500 Pas	100001
5. Pot life , Stirring method, standard reference atmosphere 23/50-2 DIN 50014 (*)	> = 20 min	100207
6. Shore A hardness after 24 h (*)	35-55	100107

(*) measured after production with standard B-Component

Additional information for EN 1279 documentation purposes:

The supplied material corresponds to the following properties. Condition is the adherence to the technical data sheets as well as the processing guidelines.

7. Shore A hardness after 24 h (*)	35-55	EN 1279.6 E
8. Volatile Components (Sample 50x4mm; 70°C; 7d, Mixture A+ B)	< 1,0 %	EN 1279.4 H
9. Water Vapour Transmission Rate	< 9,0 g/m ² d	EN 1279.4 D.1
10. Gas Permeation Rate	< 1,44 g/m ² d	EN 1279.4 D.2
11. Adhesion to float glas after 24h; test duration > 10 minutes	> = 0,3 N/mm ²	EN 1279.6 D
12. Adhesion to aluminium after 24h; test duration > 10 minutes	> = 0,3 N/mm ²	EN 1279.6 D

= > This test-report does not absolve the customer from an incoming goods control nor from testing the products to determine their suitability regarding the practice and uses of the customer. Rights and Claims could not be derived from this test-report.



H.B. Fuller



KÖMMERLING

Kömmerring is certificated according to ISO 9001:2015, ISO

Koemmerling è certificato seconda ISO 9001:2015, ISO 14001:2015, ISO 45001:2018, ISO 50001:2018

Dieser Prüfbericht wurde am 27.07.2022 erstellt. Er trägt keine Unterschrift.

This test report is a computer printout printed 27.07.2022. It is not signed

Questo certificato di collaudo è stato stampato il 27.07.2022. Non è firmato .

Qualitäts-/ Umweltmanagement SAPText: 165035